

154664

Friday, December 16, 2016 12:46:37 PM

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Run Start *NR1*

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

[illegible]

Work Order ID 154664***154664***

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Item ID: D5381-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: URF 16-685 Stop ***NS2***
Item Name: Window Bushing
Start Date: 12/16/2016 Start Qty: 50.00 ***50*** Cust Item ID:
Required Date: 12/19/2016 Req'd Qty: 50.00 ***50*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.17				<u>50</u>	<u>0</u>		<u>John 12/16/16</u>
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>St 166</u> Memo	0.00 0.08				<u>50</u>			<u>DEC 19 2016</u> <u>DAS 6 9-89</u>
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.83					<u>DAS 21 9-89</u>		<u>DEC 19 2016</u> <u>AA</u>

Picklist Print

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Work Order ID: 154664

154664

Parent Item: D5381-1

D5381-1

Parent Item Name: Window Bushing

Start Date: 12/16/2016

Required Date: 12/19/2016

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP REV:A NEW ISSUE 16.06.07 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No				f	62.3850		2.157895			

M303R0 750

303 Round Bar 0.750

Location

Loc Qty

Loc Code

MAT029

62.385

M135860

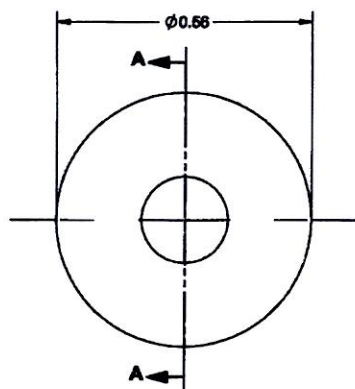
23.281

M135987

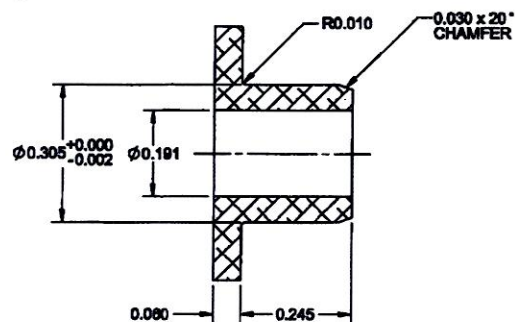
39.104

1.75'

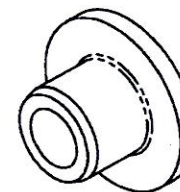
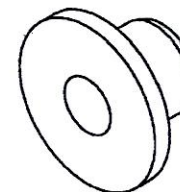
P 16-12-16



D5381-1 BUSHING



SECTION A-A



NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: <0.010 LBS

RELEASE
2016-12-19

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML	DRAWING NO.	REV. B
CHECKED	AJS	D5381	SHEET 1 OF 2
MFG. APPR.	JLM	TITLE	SCALE
APPROVED	WM	BUSHING/WASHER	NTS
DE APPR.	DS	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	16.12.15		